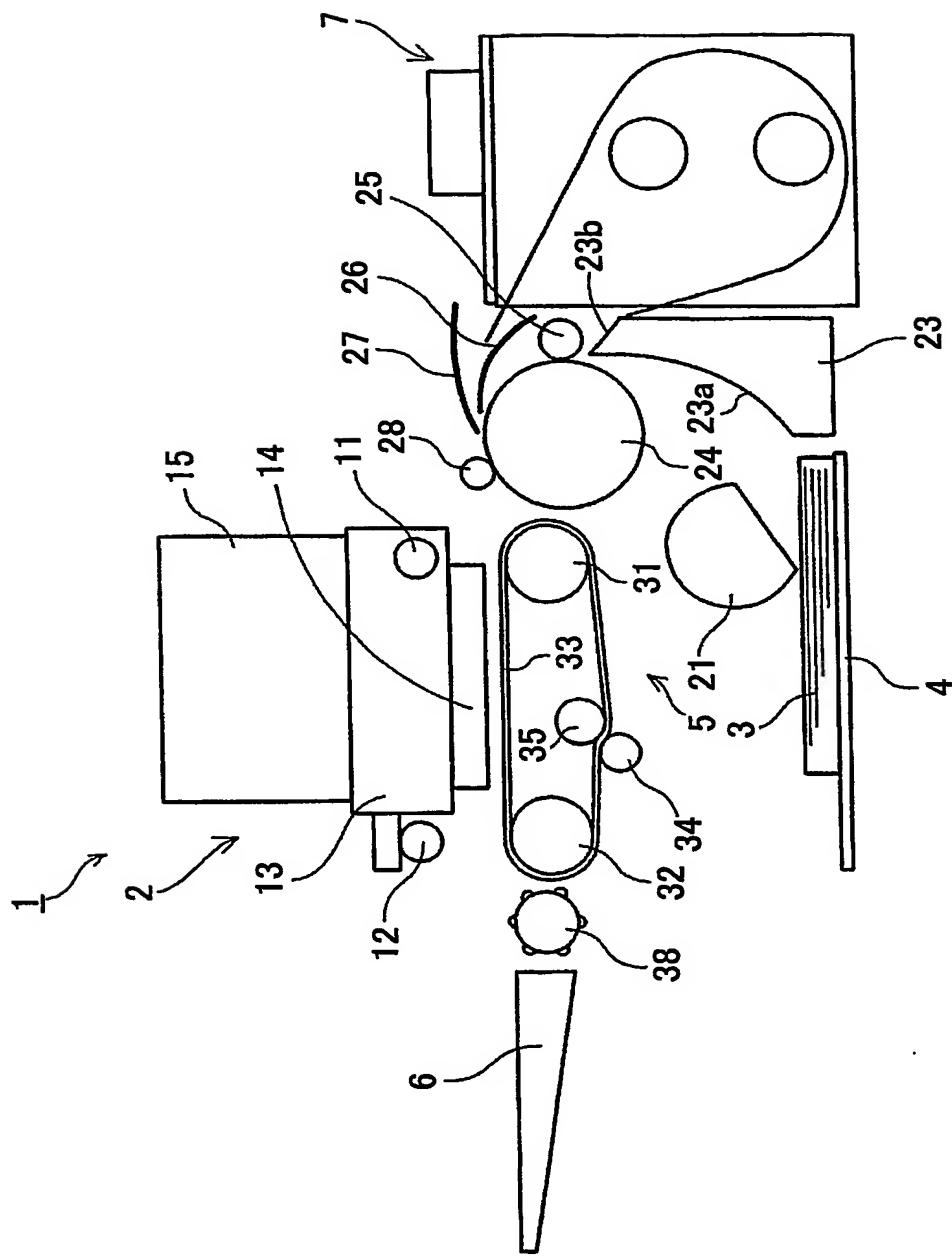


FIG. 1



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FIG.2A

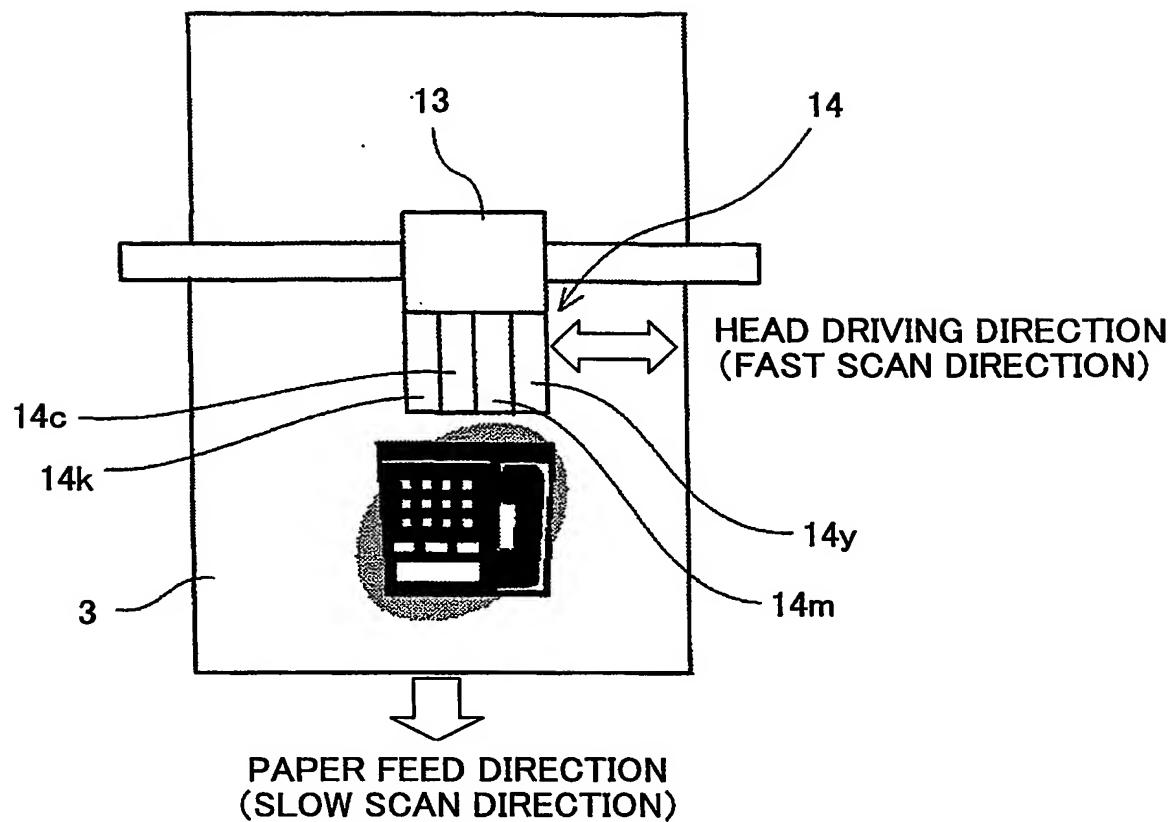
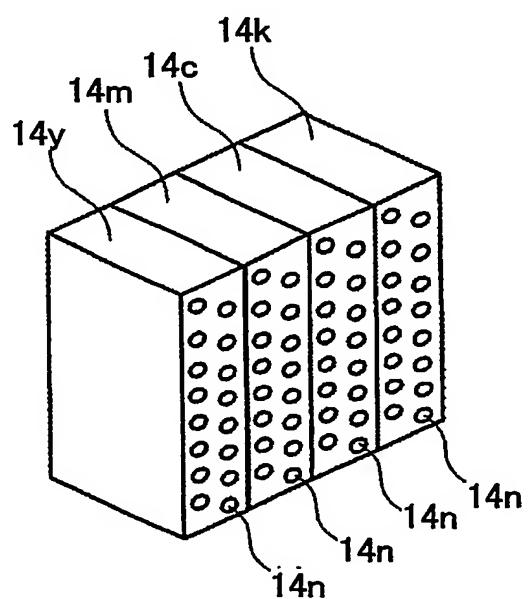


FIG.2B



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FIG.3

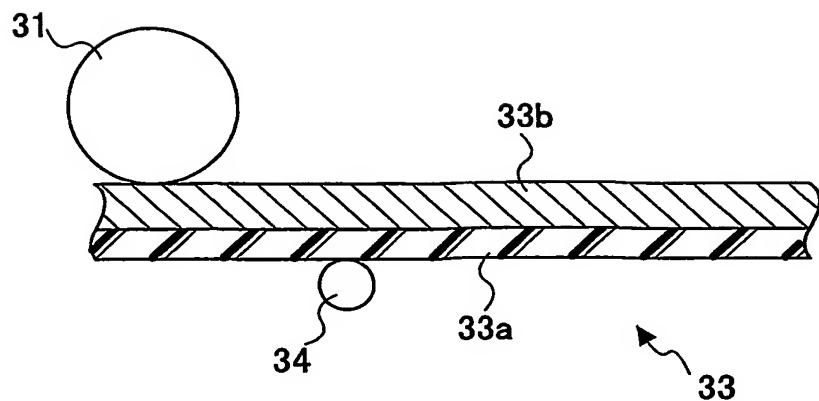


FIG.4A

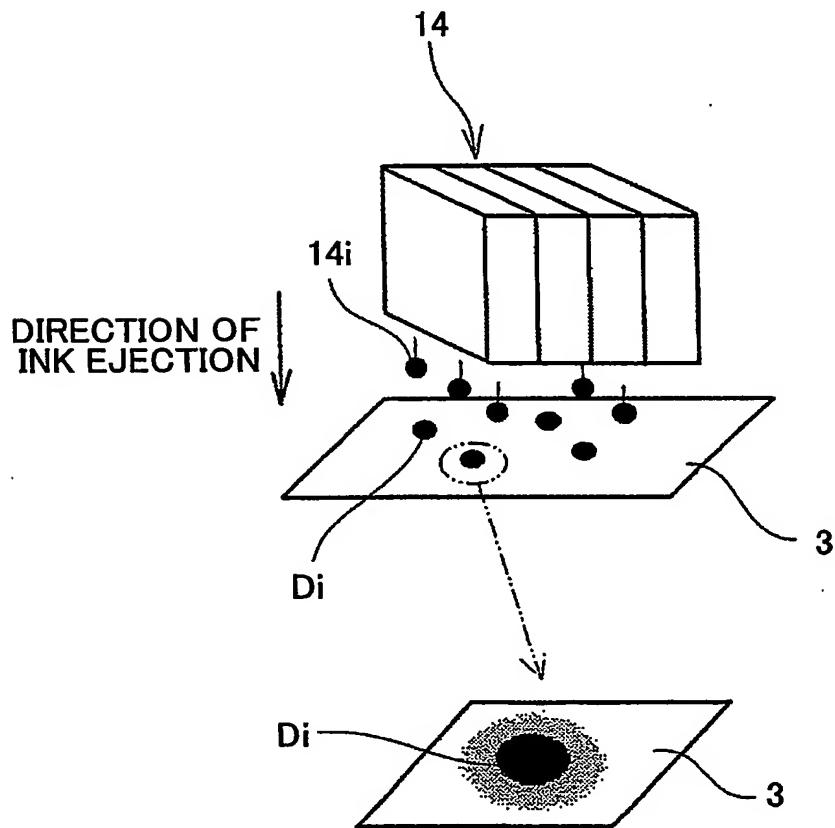
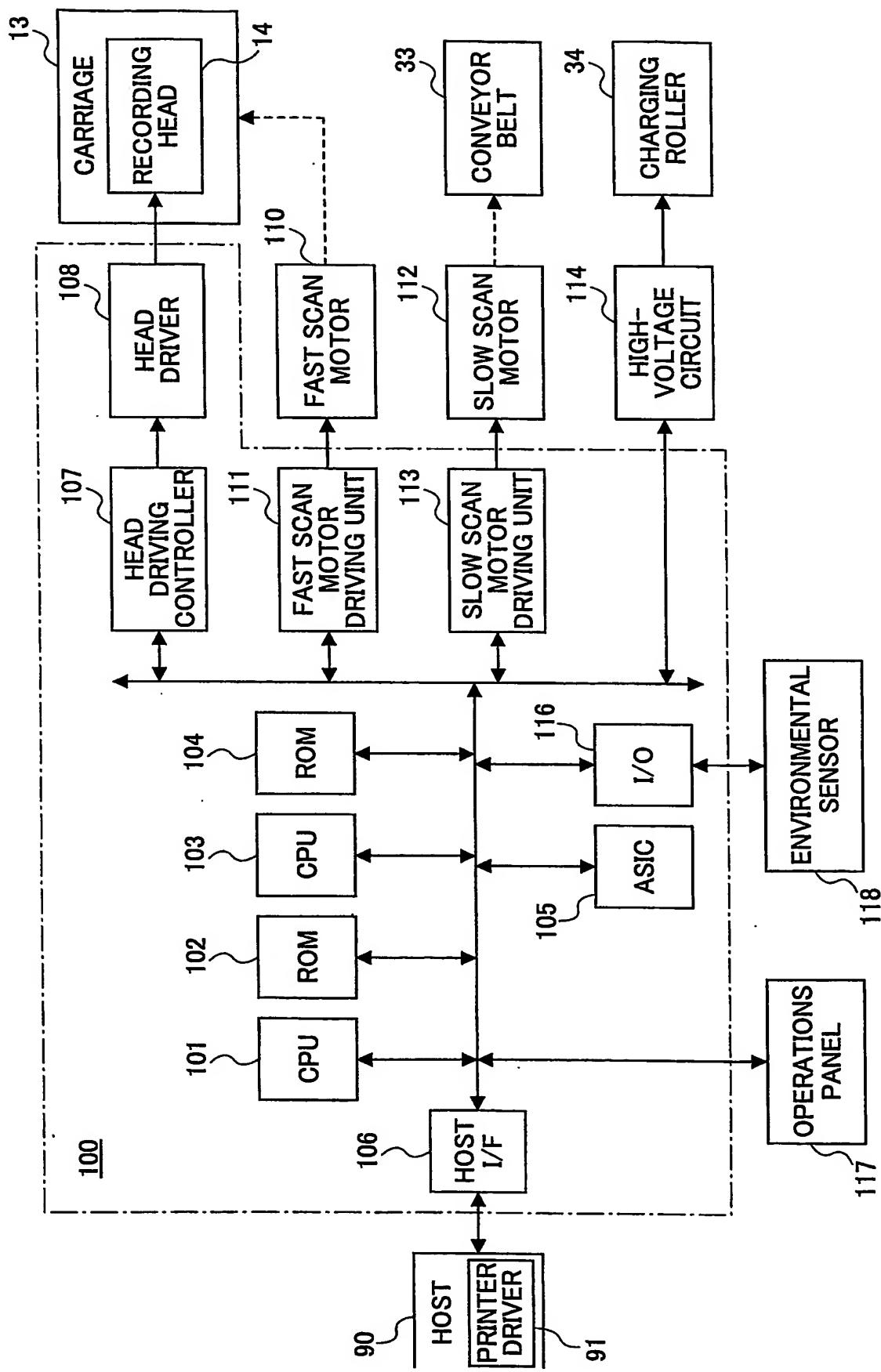


FIG.4B

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FIG.5



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## FIG.6

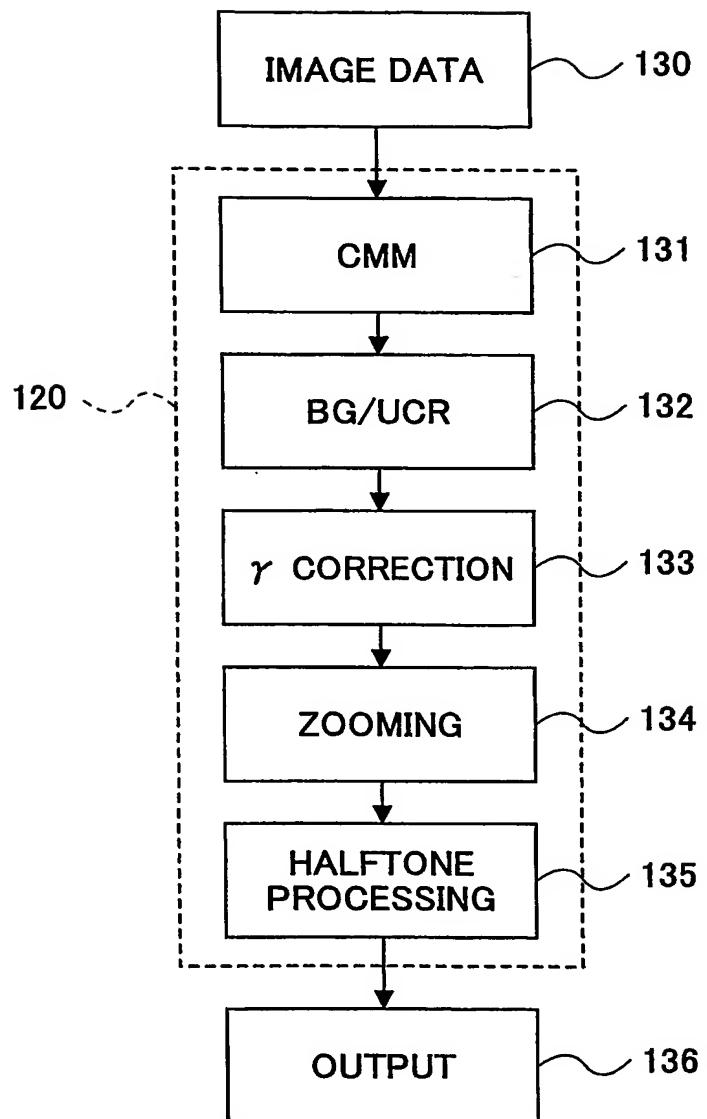
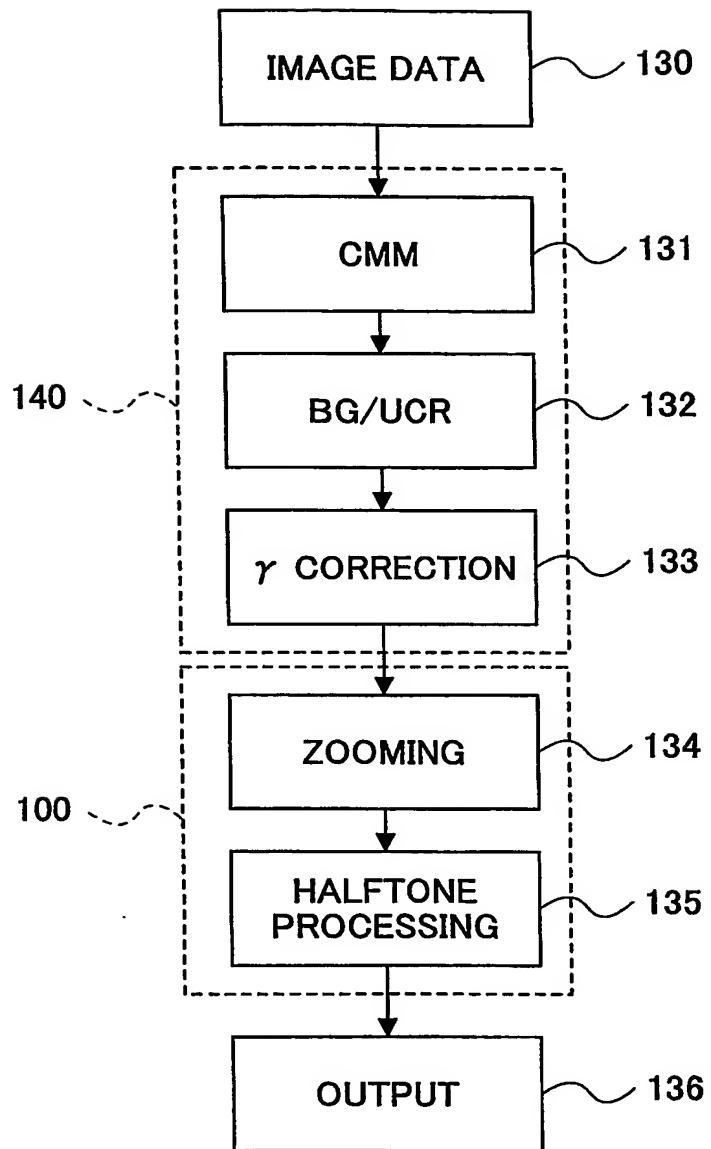


FIG.7



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## FIG.8



FIG.9A  
FIG.9B  
FIG.9C

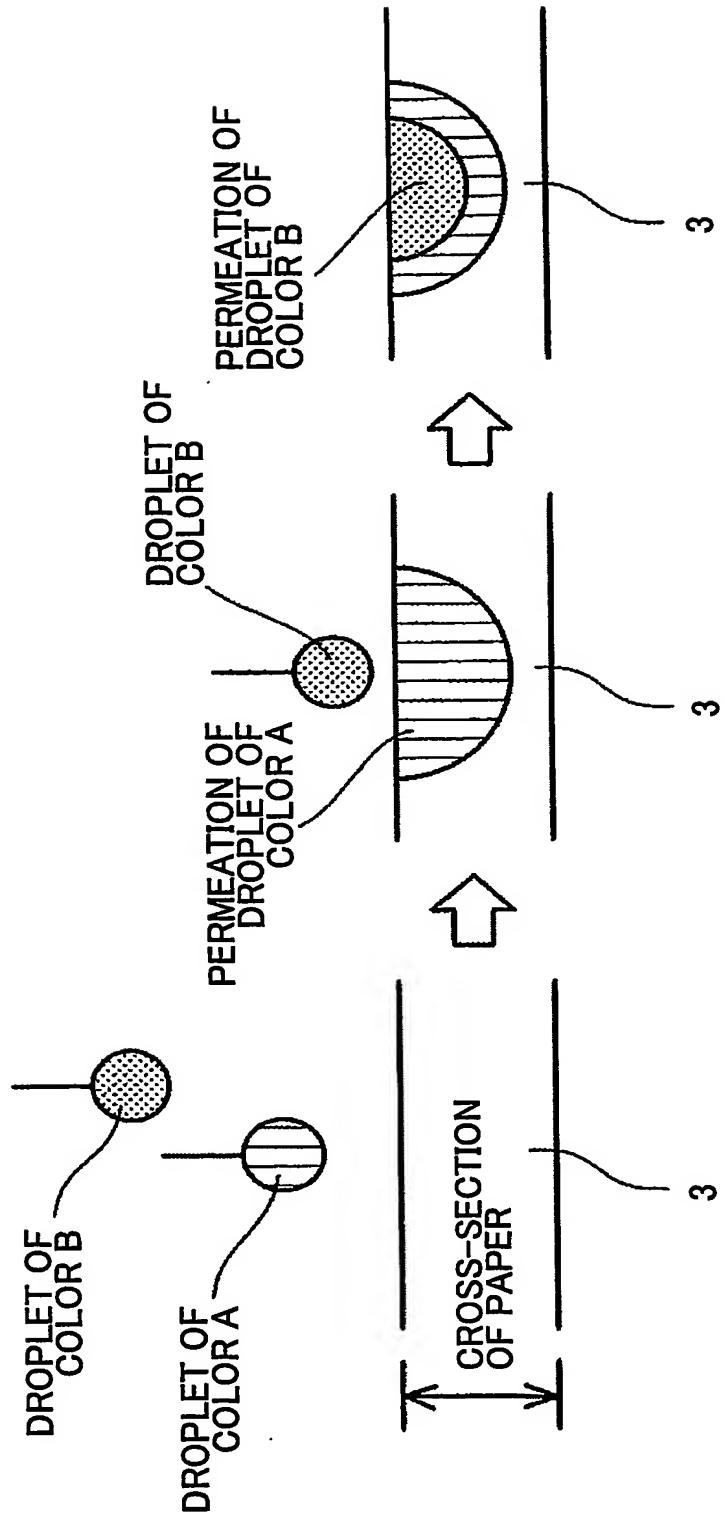
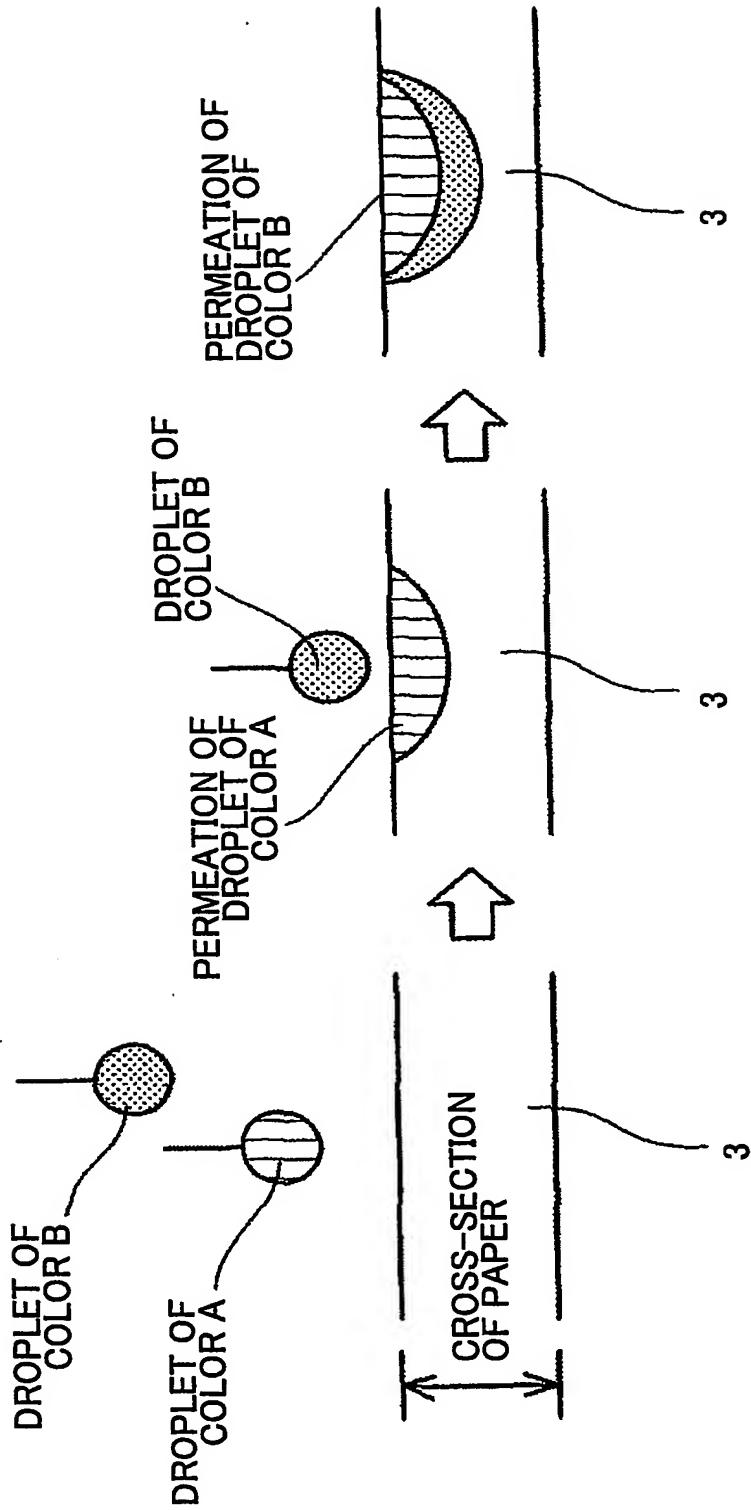
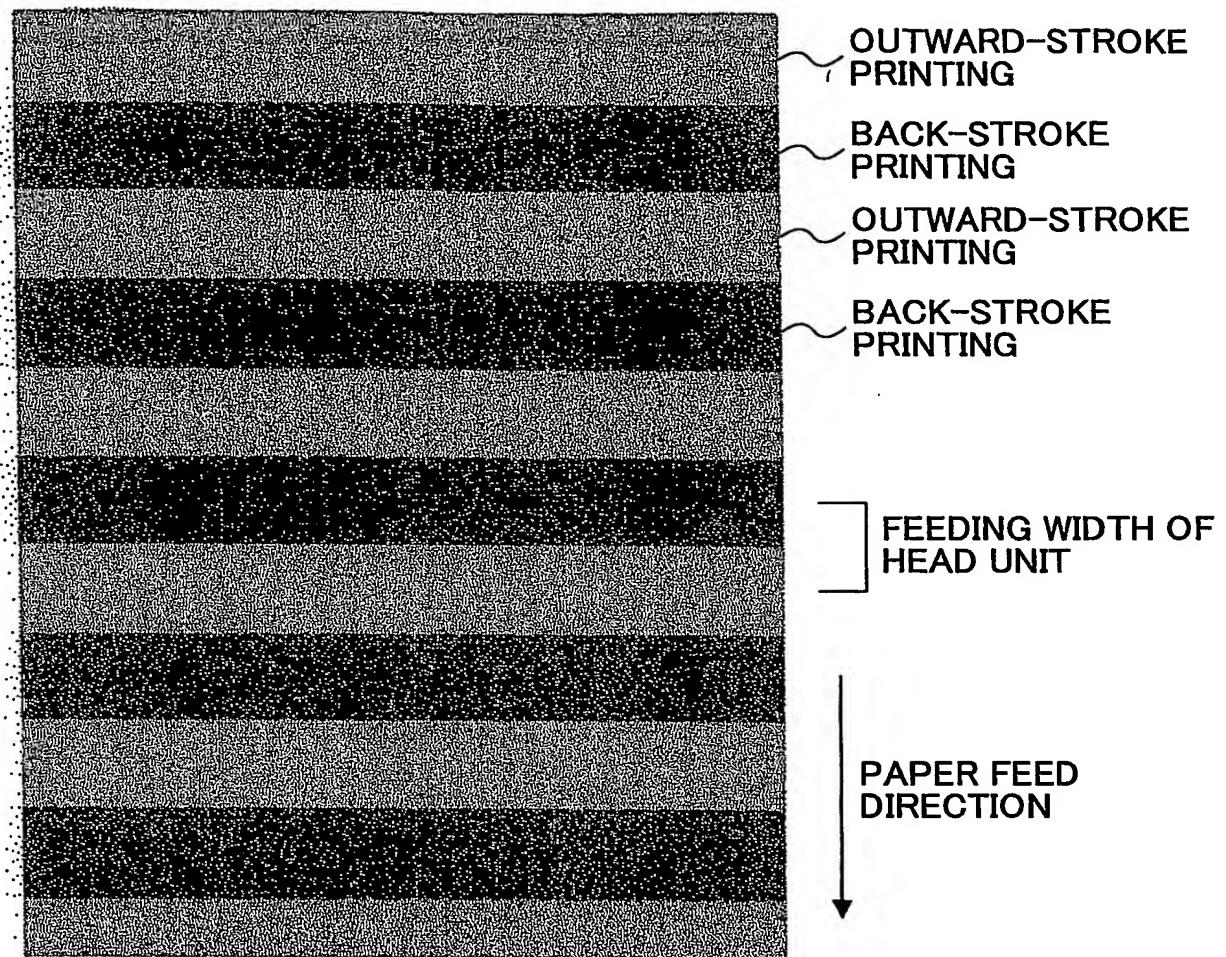


FIG.10A      FIG.10B      FIG.10C



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## FIG.11



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FIG.12

## OFFSET OF COLOR PHASE

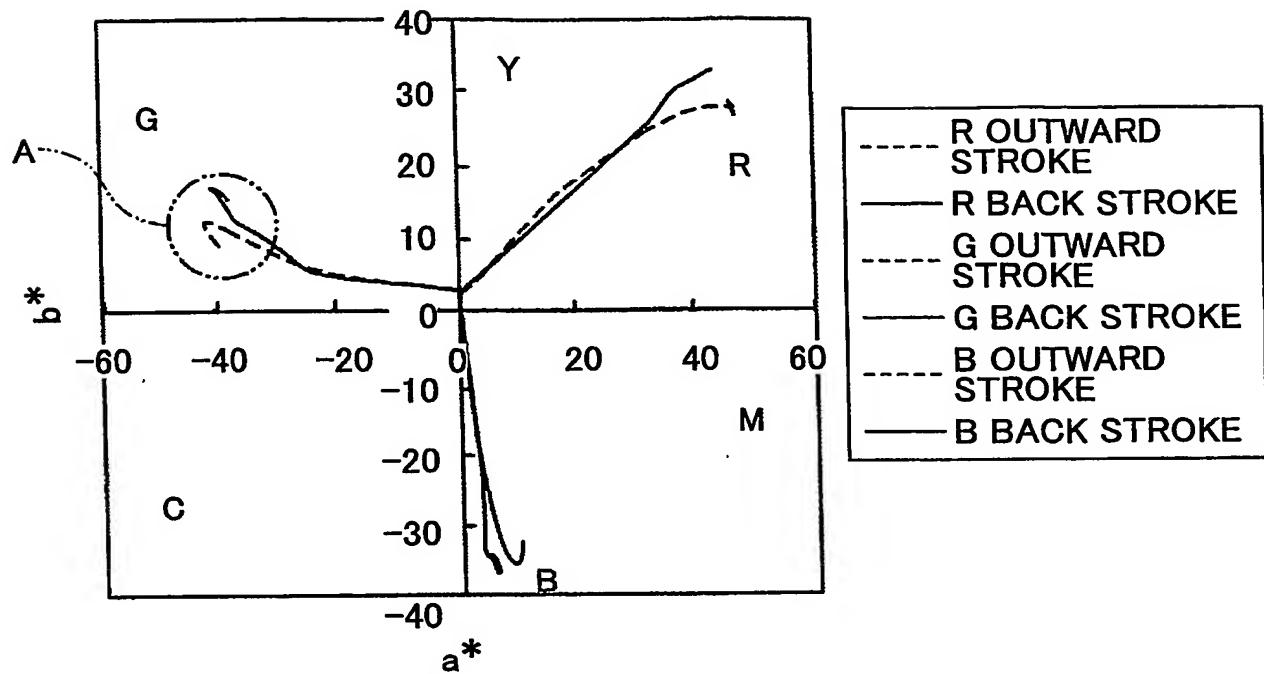
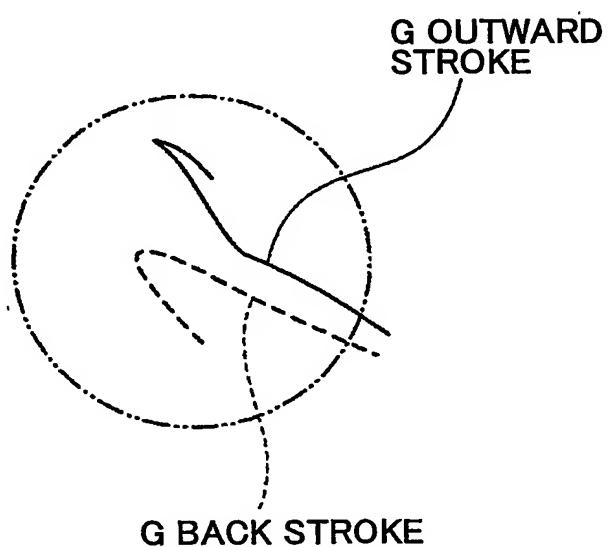


FIG.13



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FIG.14

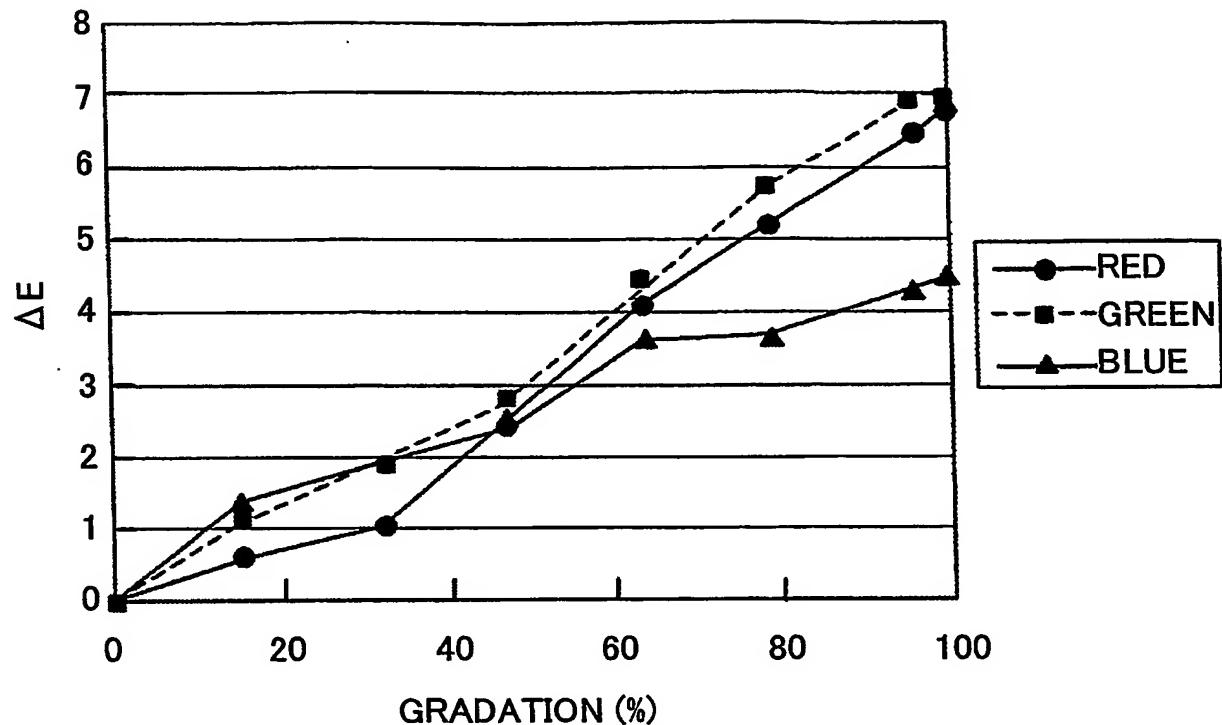


FIG.15A

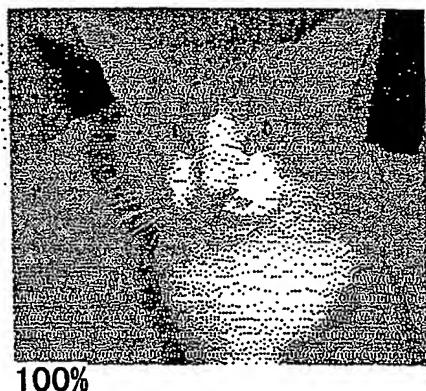


FIG.15B

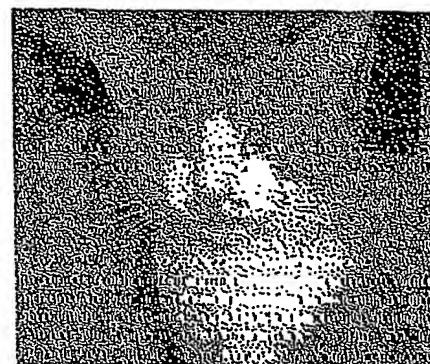
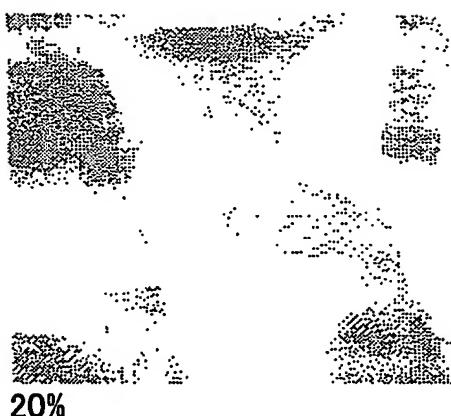


FIG.16A



HALFTONING  
PROCESS



FIG.16B

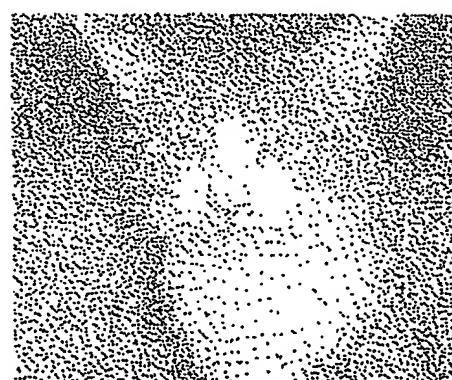
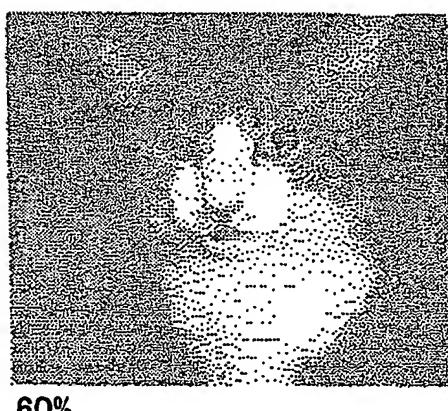


FIG.17A



HALFTONING  
PROCESS



FIG.17B

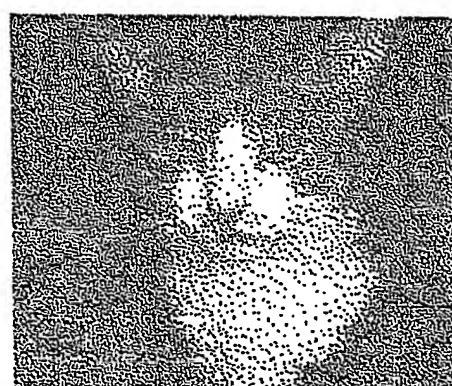


FIG.18

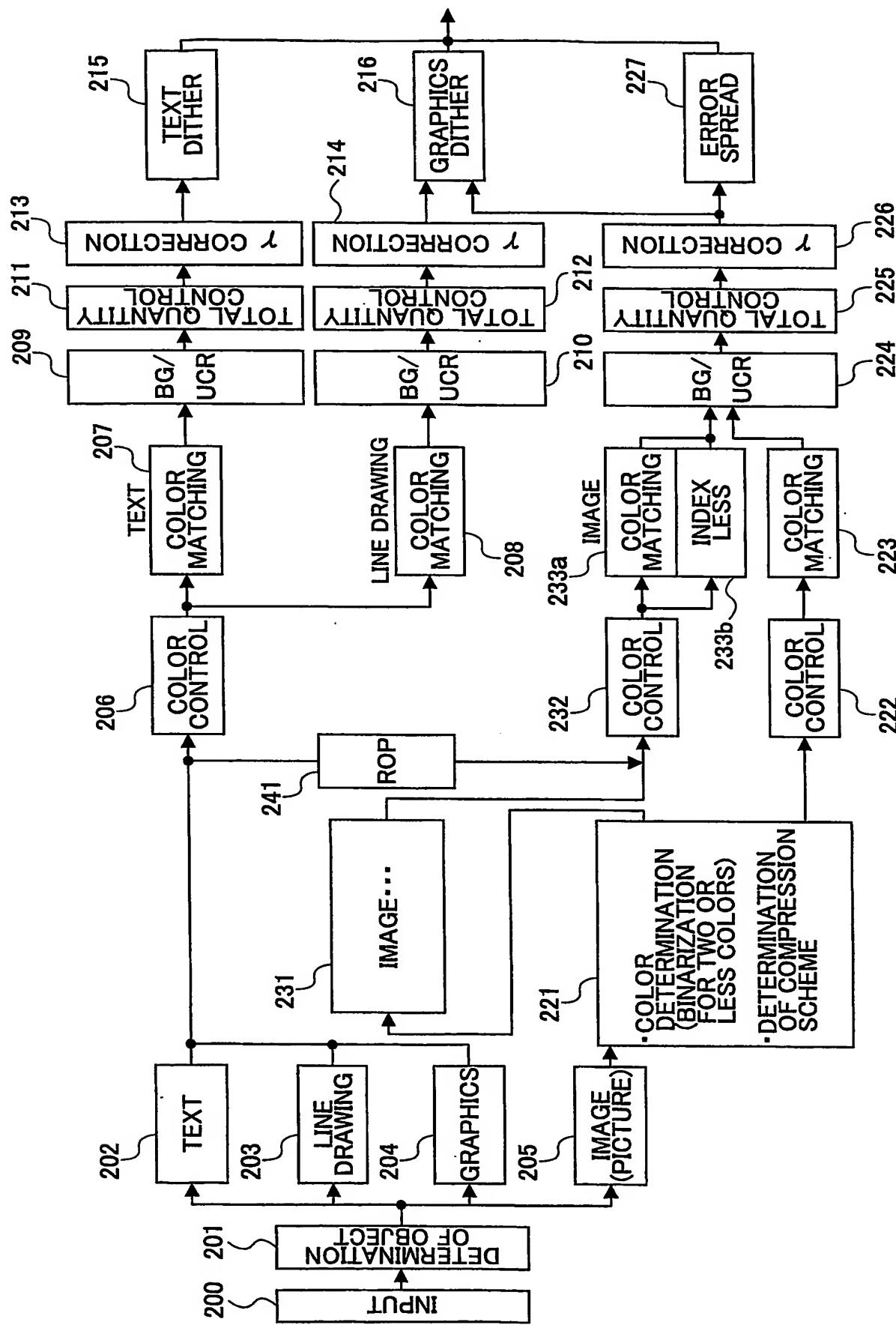


FIG.19

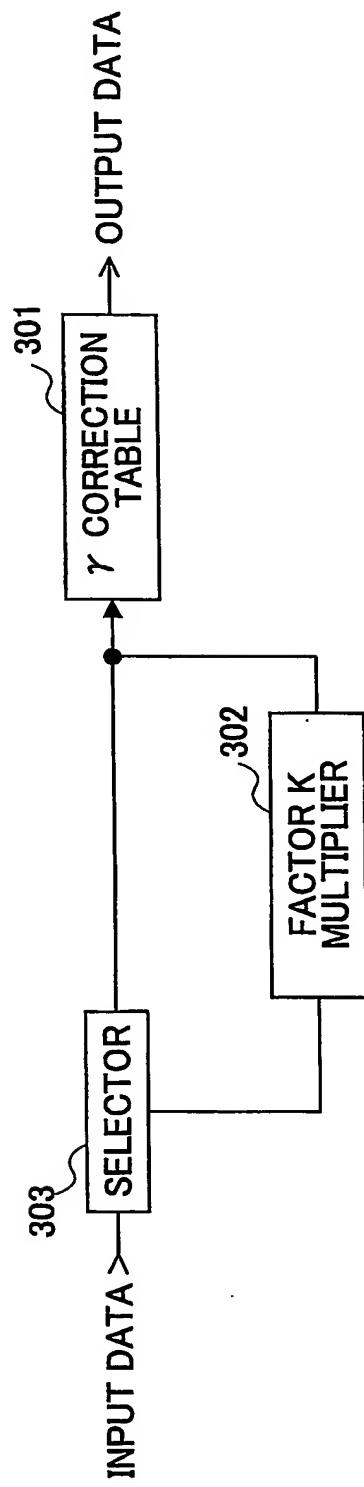


FIG.20

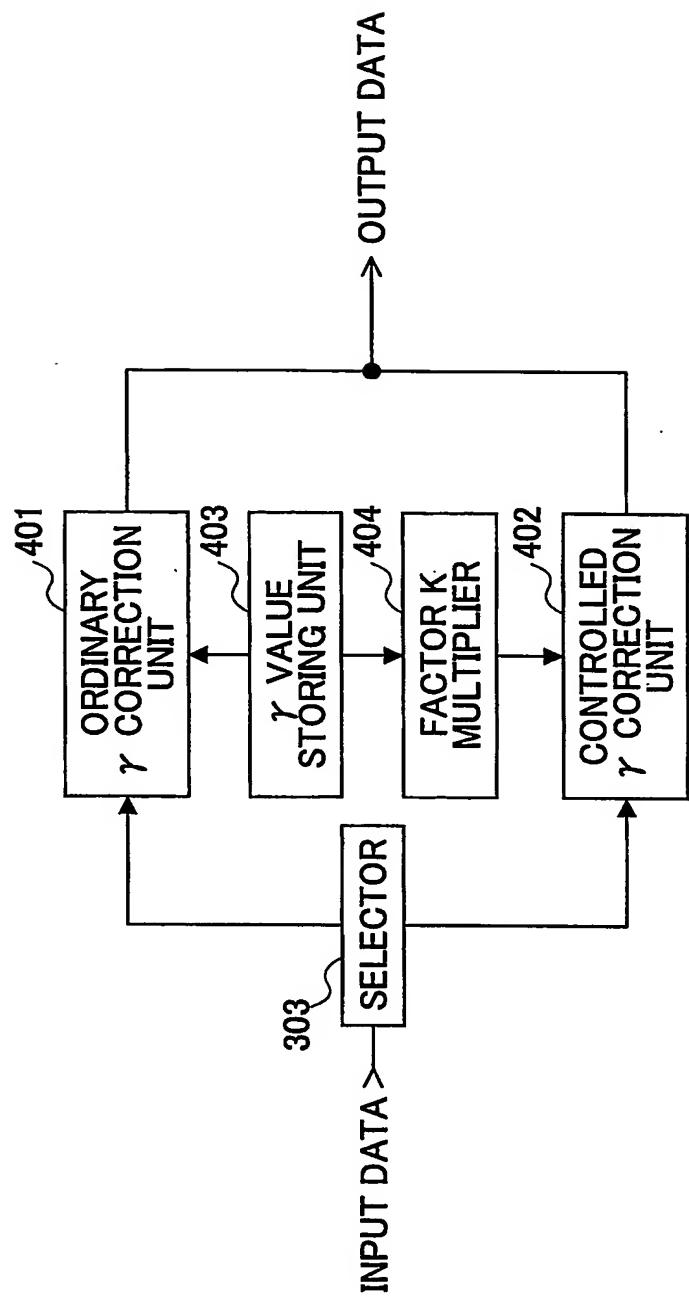


FIG.21

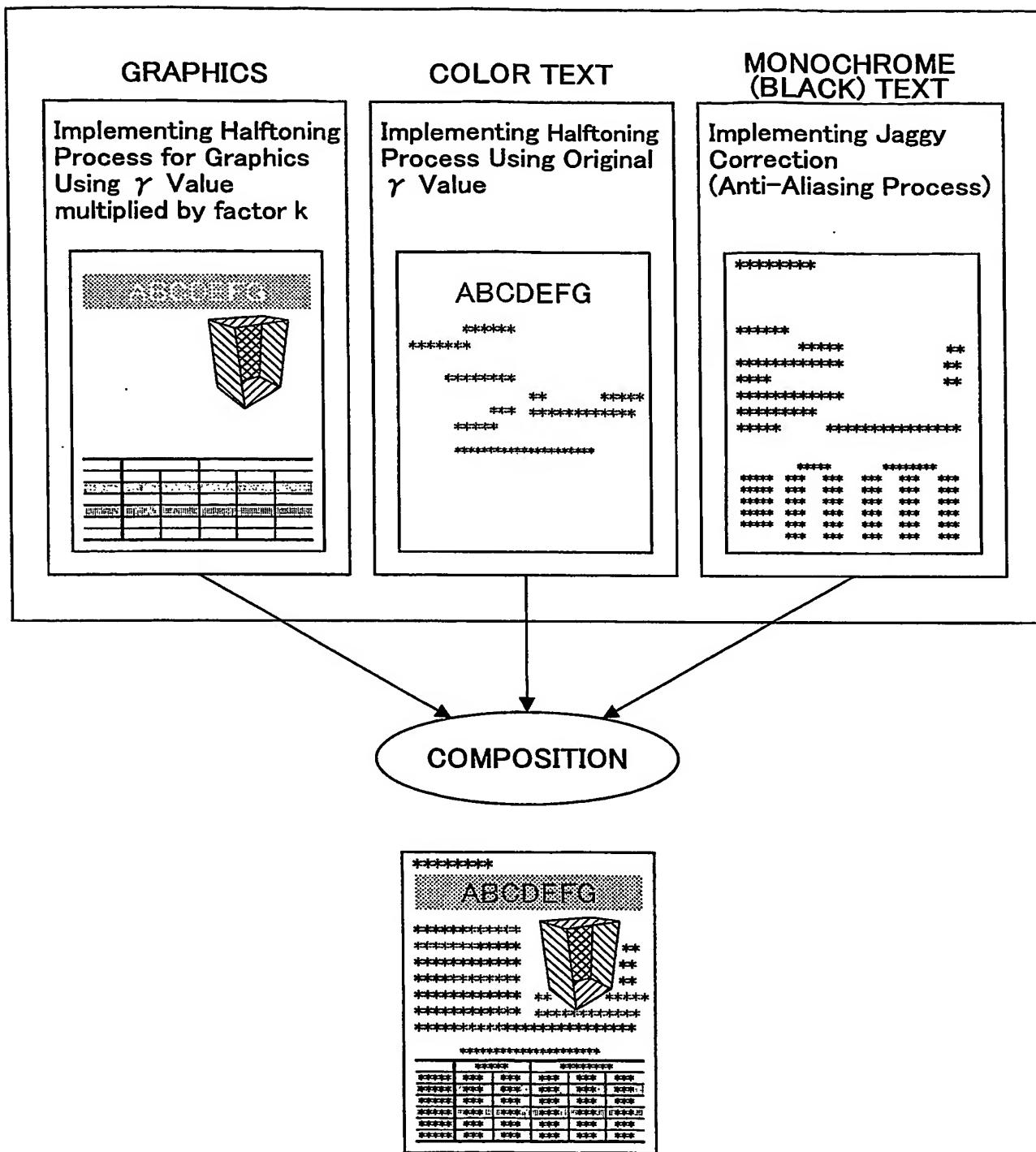


FIG.22

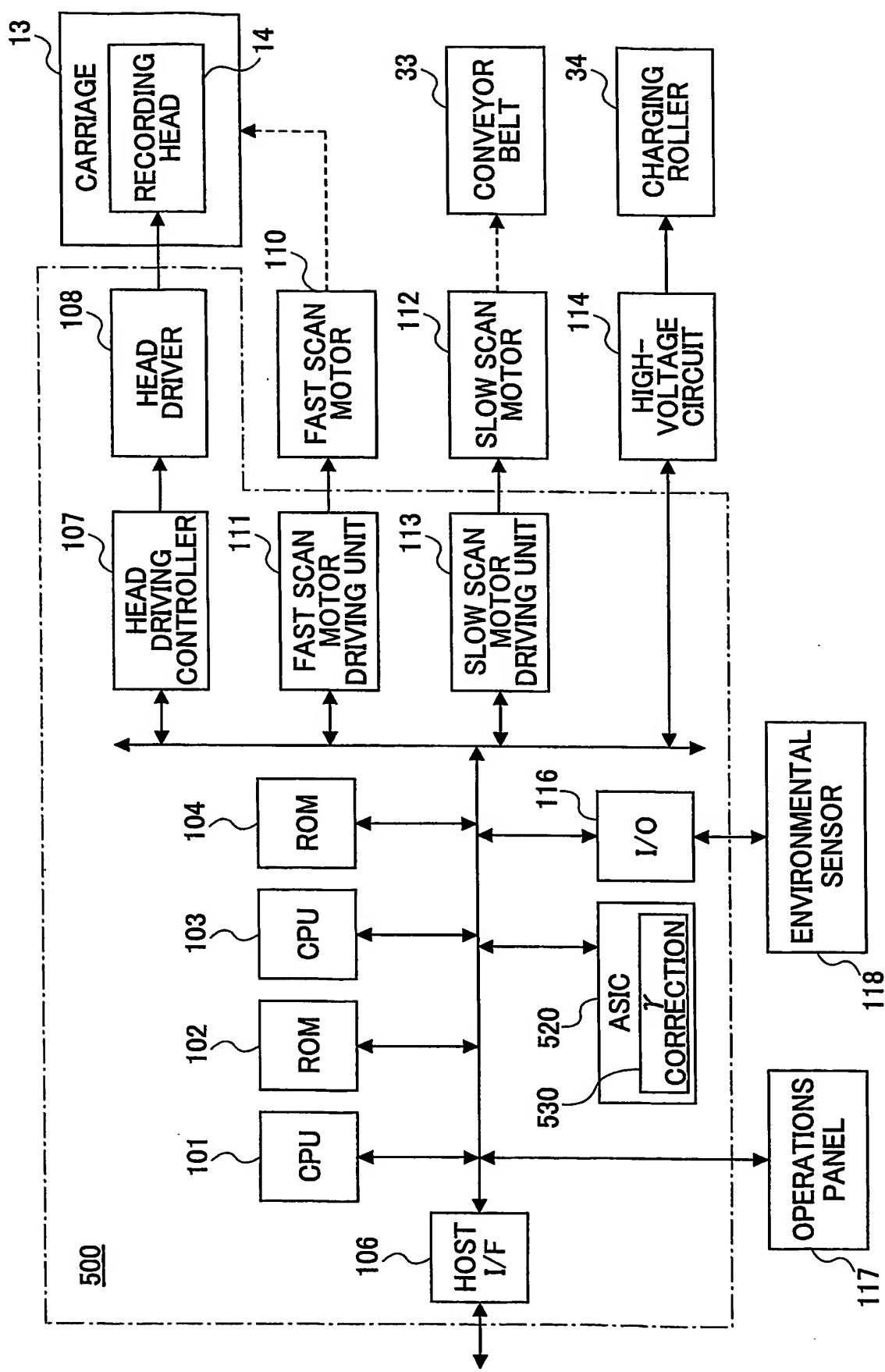


FIG.23

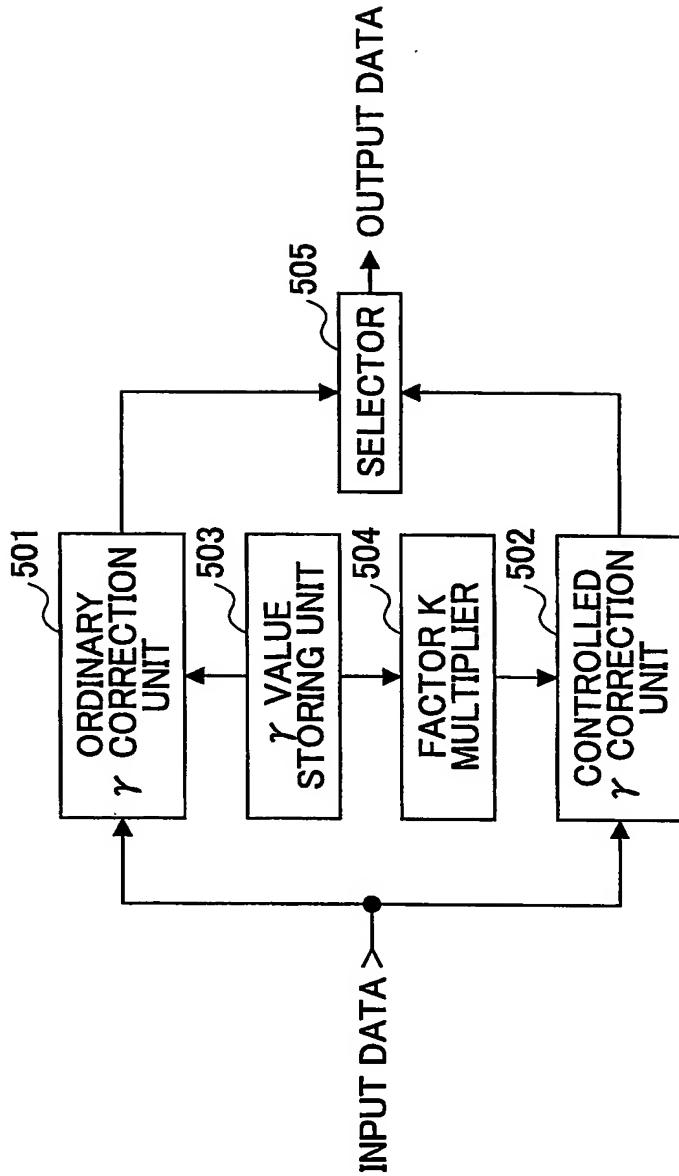
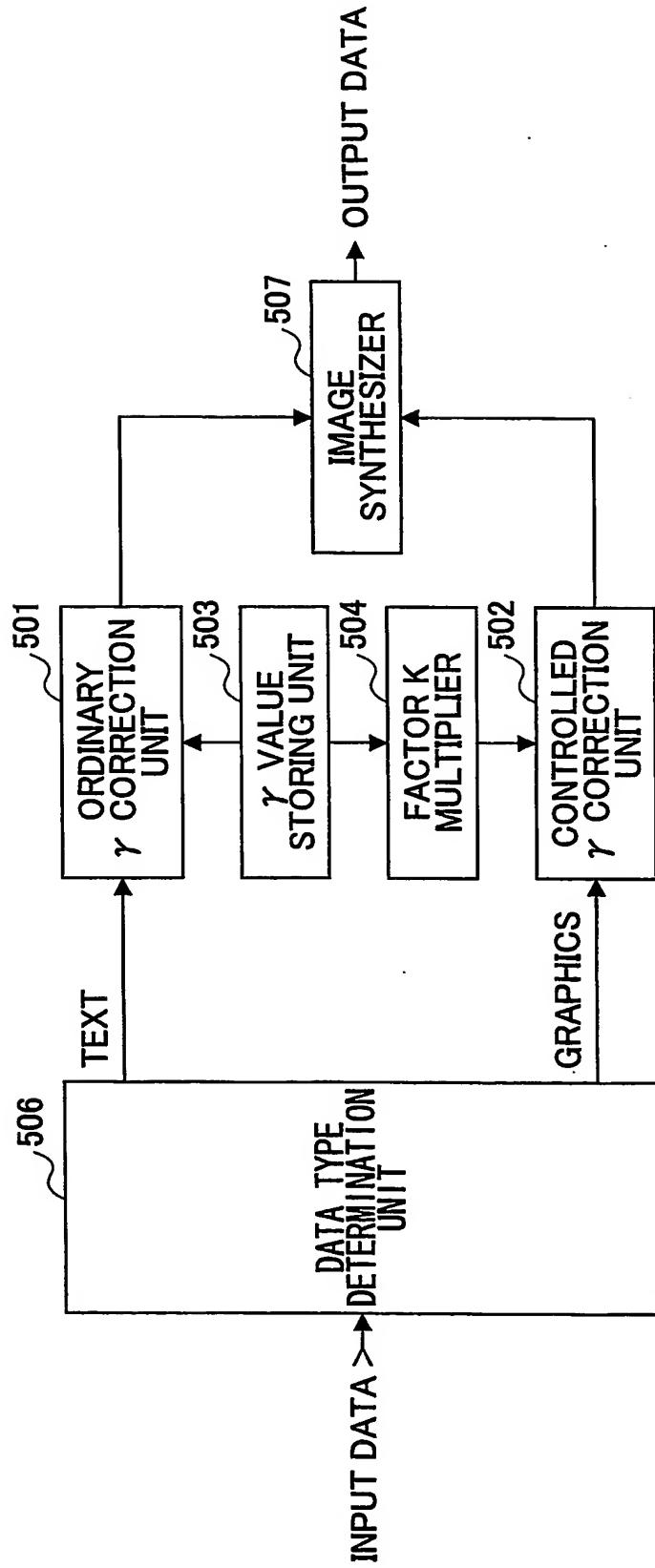


FIG.24



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## FIG.25

DATA COMPOSITION IN INK ADHESION (300 dpi)

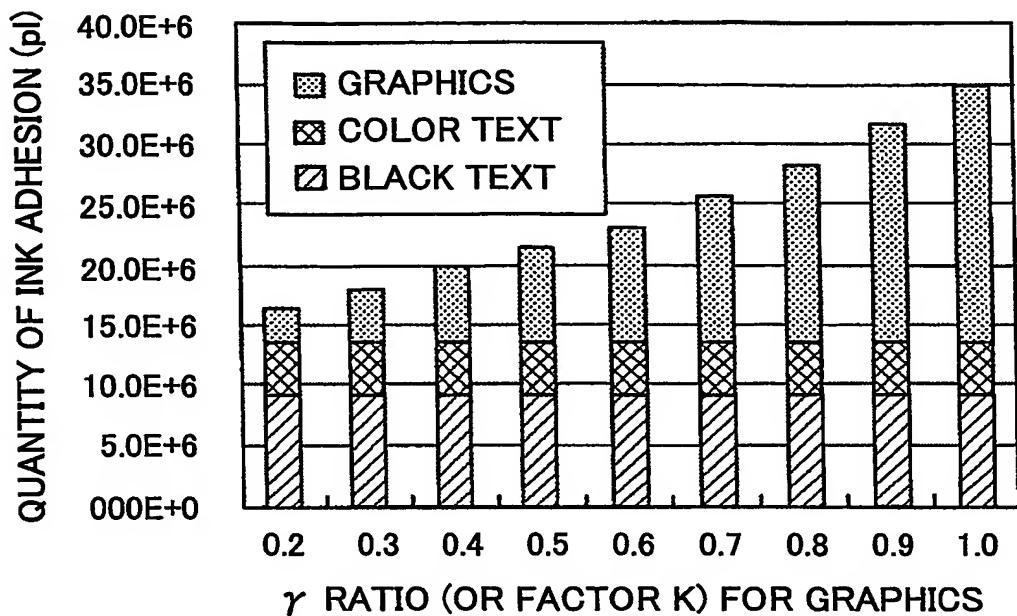


FIG.26

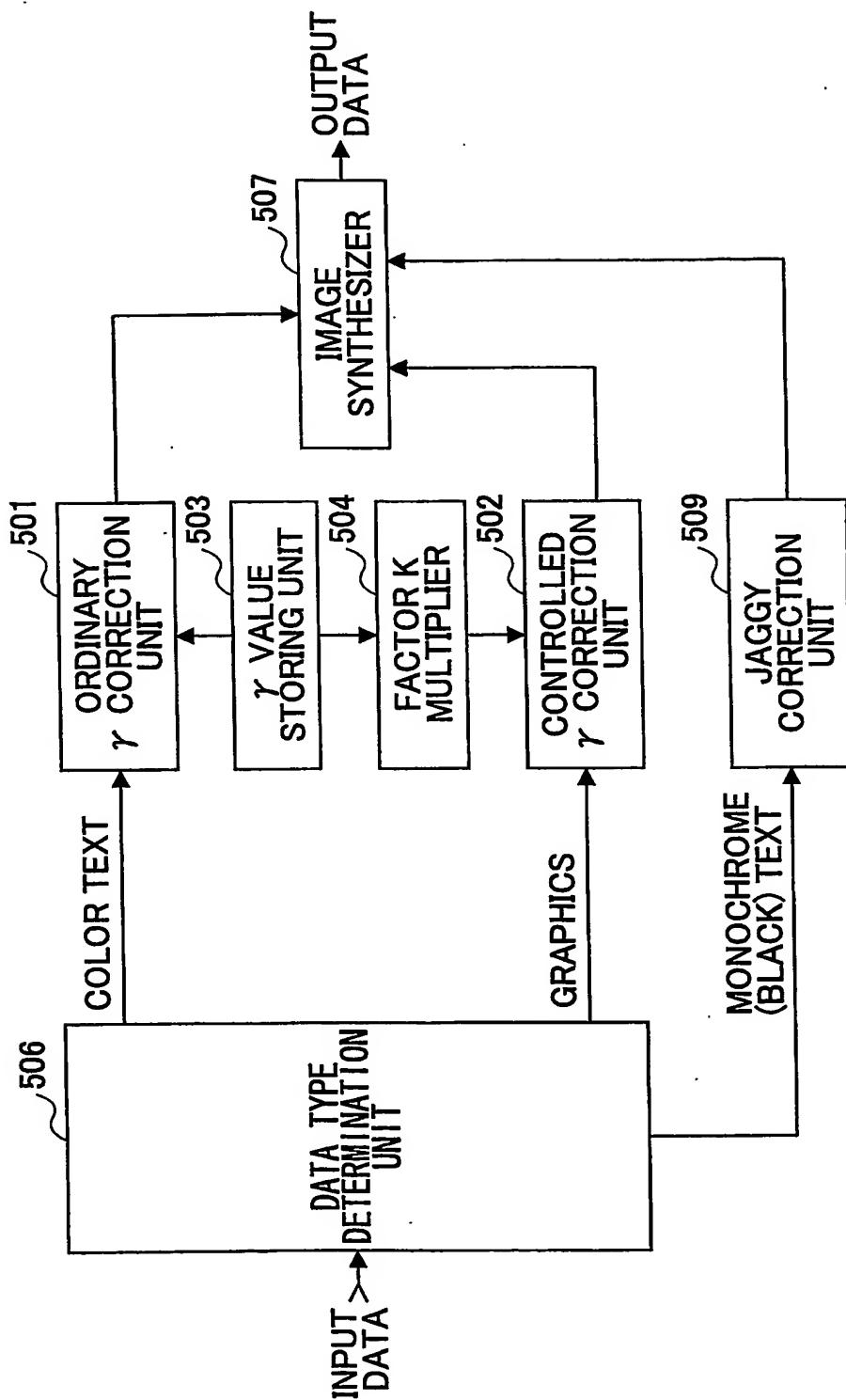


FIG.27

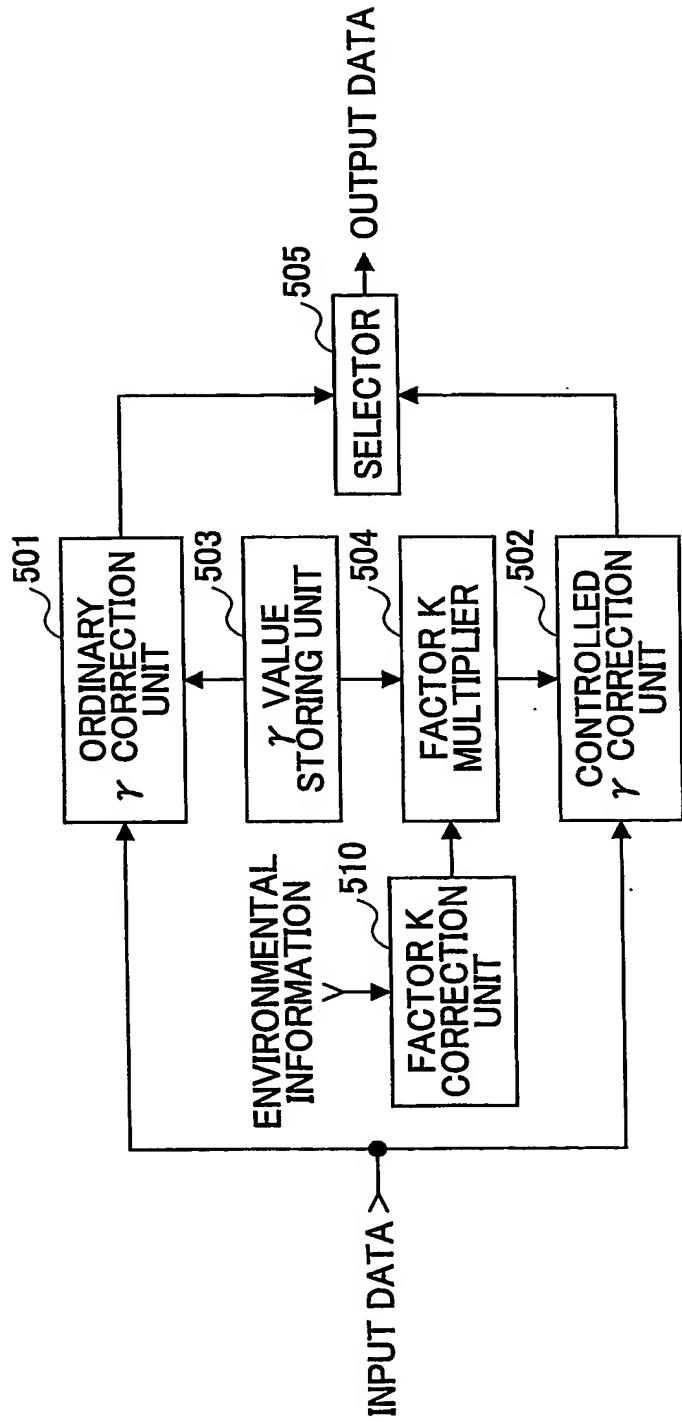


FIG.28

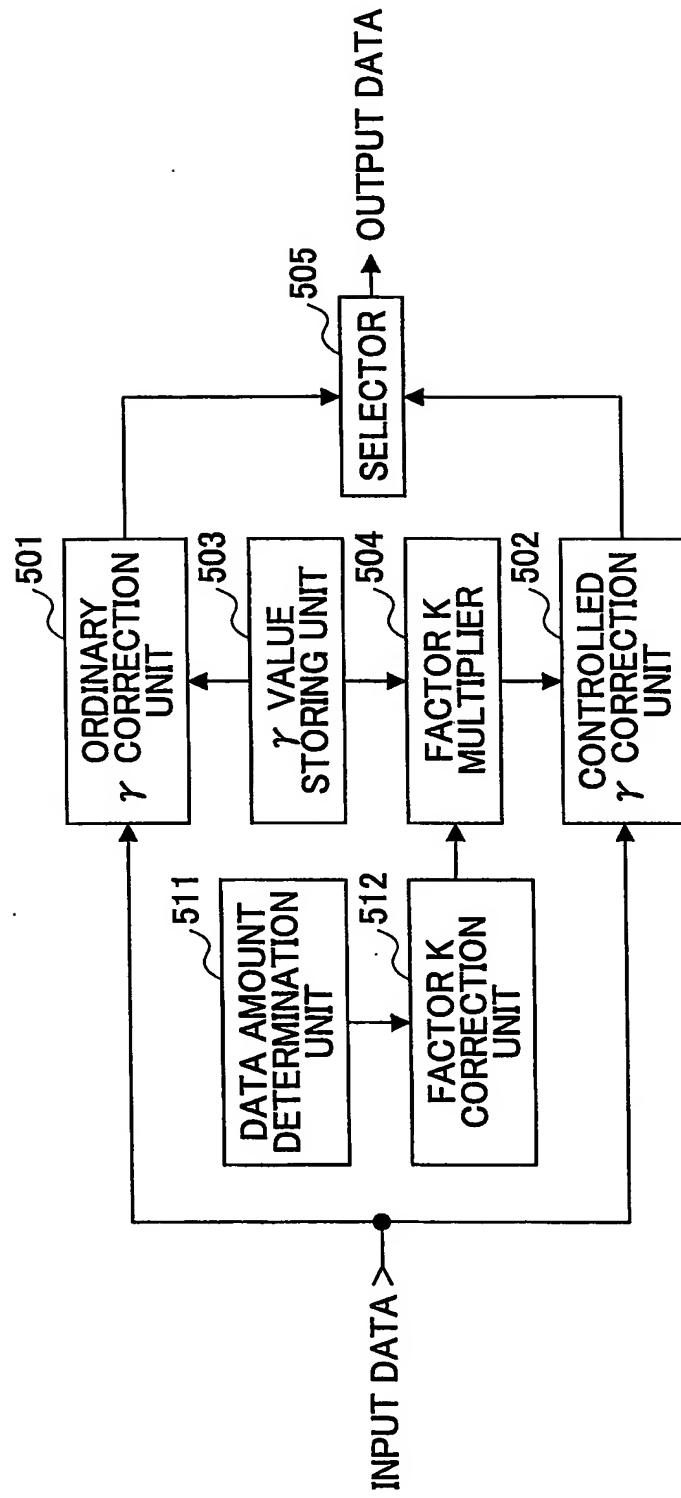


FIG.29

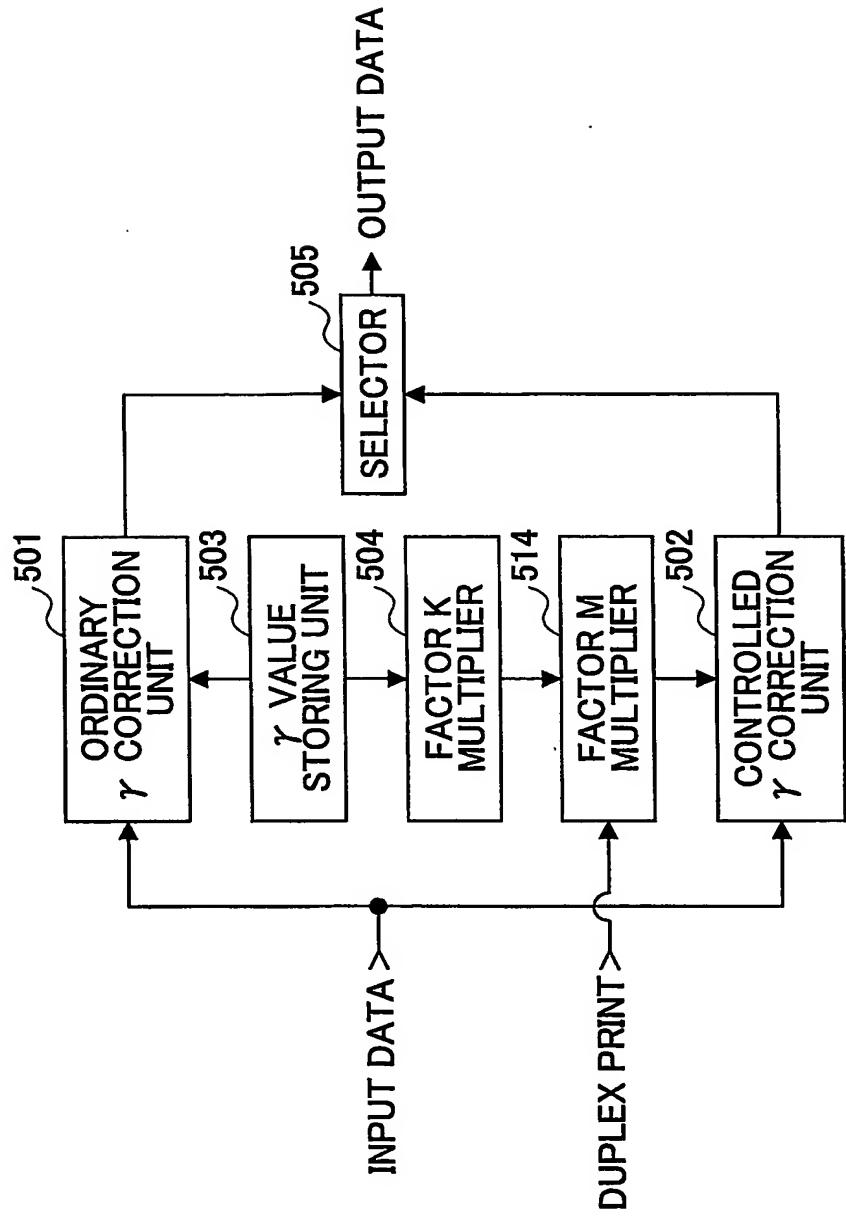


FIG.30

